

# A STUDY ON THE CLAY ADHESION FACTOR

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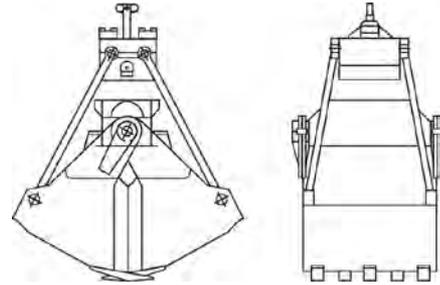
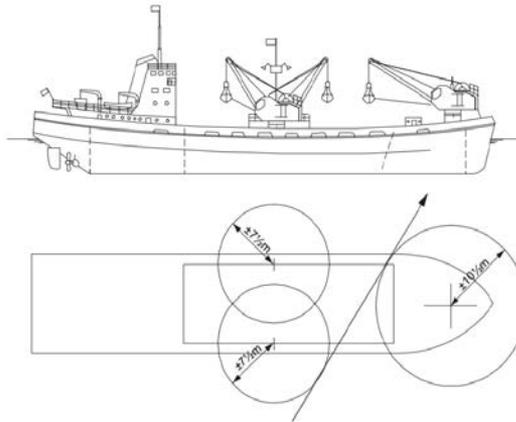
Delft University of Technology, DEME, CCCC-NERCD

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# Introduction - the NEED in environmental dredging & trenching



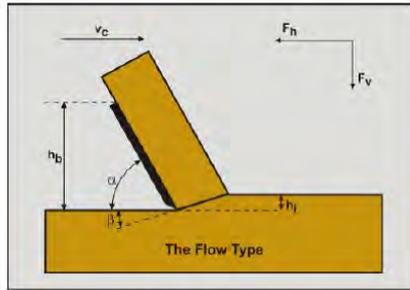
- Large surfaces on dredging tools can generate a lot of resistance (-> clamshell buckets, trenching for subsea cables)
- No relation between the internal shear strength (cohesion) and the external shear strength (adhesion or stickiness) in clay has been established yet
- Previous research by Thomas Combe

\*Miedema, S.A. and Vlasblom, W.J. (2006). "The Closing Process of Clamshell Dredges in Water Saturated Sand". CEDA African Section: Dredging Days 2006 – protection of the coastline, dredging sustainable development

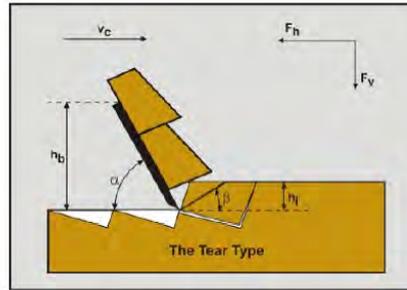
\*The PL3 V-shaped Pipe Burial Plough Designed by Royal IHC. Retrieved from IHC, 2009

# Introduction

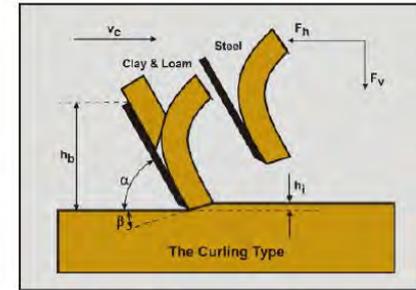
- Cutting forces on bucket edge:



(a) the flow type



(b) the tear type



(c) the curling type

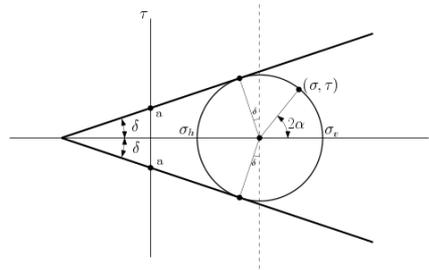
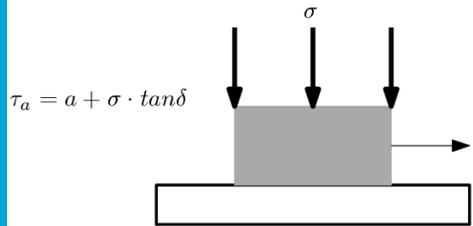
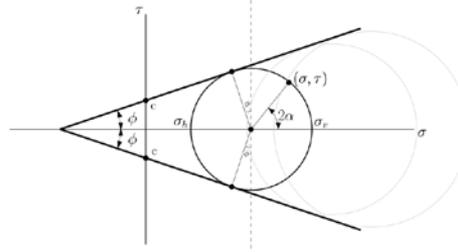
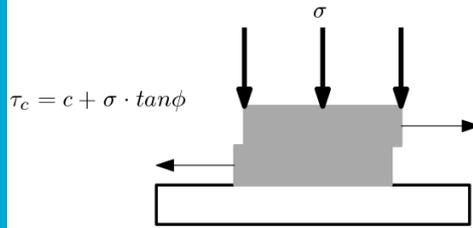
$$F_h = \lambda * c * h_i * w * \frac{\frac{\sin(\alpha_a)}{\sin(\beta)} + r * \frac{\sin(\beta)}{\sin(\alpha_a)}}{\sin(\alpha_a + \beta)}$$

$$F_v = \lambda * c * h_i * w * \frac{\frac{\cos(\alpha_a)}{\sin(\beta)} - r * \frac{\cos(\beta)}{\sin(\alpha_a)}}{\sin(\alpha_a + \beta)}$$

$$r = \frac{a * h_b}{c * h_i} = \alpha * \frac{h_b}{h_i}$$

Let's find  $\alpha$

# Introduction: Internal and External Shear Strength

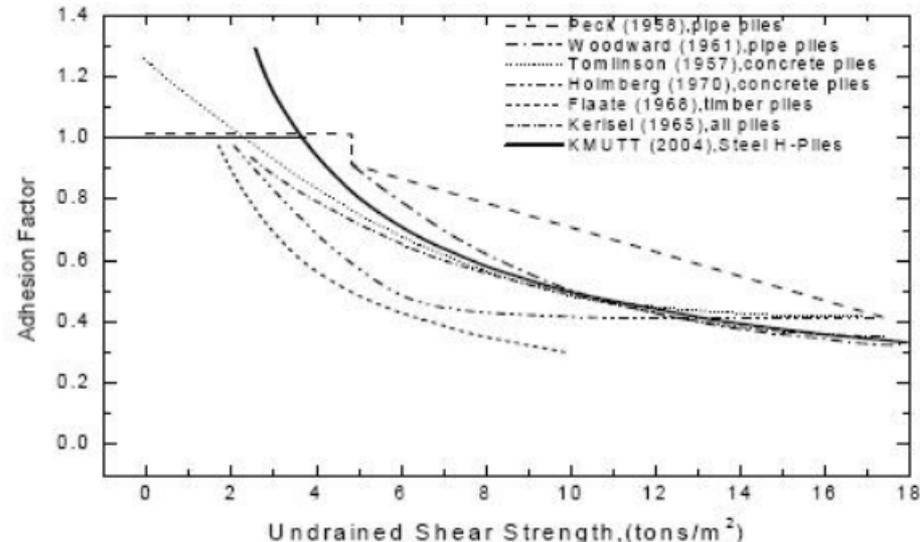


## Adhesion

- Phenomenon of cohesive soil sticking to a foreign body
- Can vary between 100% of the internal shear strength down to 0%
- Sum of electro-chemical and mechanical effects, but the latter is strongly dominant

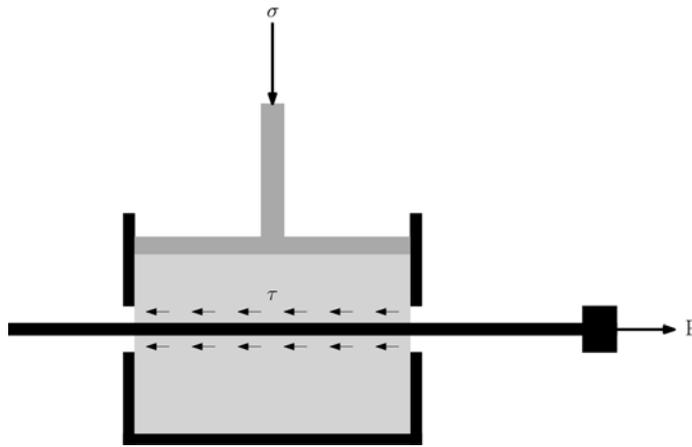
# Introduction: Existing $\alpha$ - $c_u$ Models

- Foundation Engineering & Agriculture: Back calculated from pile pullout force
- Measure for total tangential resistance, not 'pure' adhesion
  - -> effectively these are  $\tau - c_u$  models

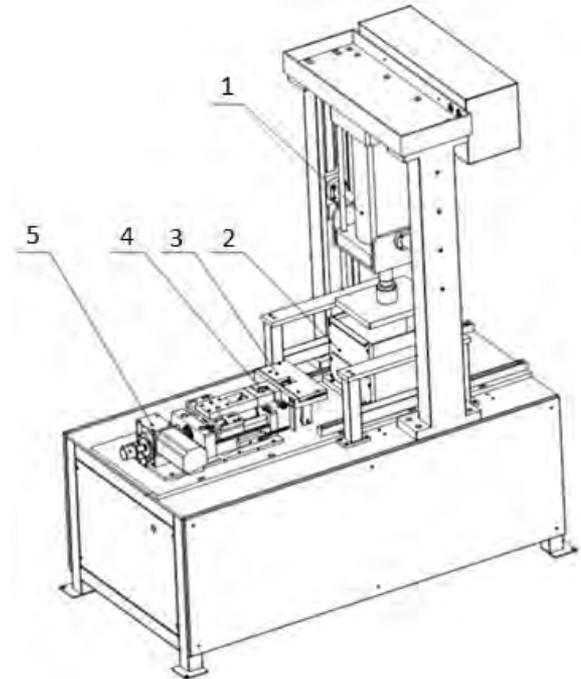


# Experimental Study: Adhesion Test Setup (ATS)

- $\tau = \frac{F}{2A}$  where  $A$  is the area of the contact area
- $\tau = a + \sigma \tan \delta$



1. Pneumatic cylinder
2. Sample container
3. Blade attachment point
4. Force sensor
5. Electric drive





# Experimental Study: Test Matrix

## Blade Pull-out Tests:

- Two ‘types’ of clay: pre-consolidated to 10 undrained shear strengths
- Tests at 5 normal pressures
- Test at 1 speed: 1mm/s

## Undrained Direct Shear Tests:

- Tests at 4 normal pressures

Clay 1			Wuhan			
$c_u1$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u2$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u3$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u4$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u5$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
Clay 2			Lianyungang			
$c_u1$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u2$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u3$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u4$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	
$c_u5$	$\sigma_1$	$\sigma_2$	$\sigma_3$	$\sigma_4$	$\sigma_5$	

# Clay samples

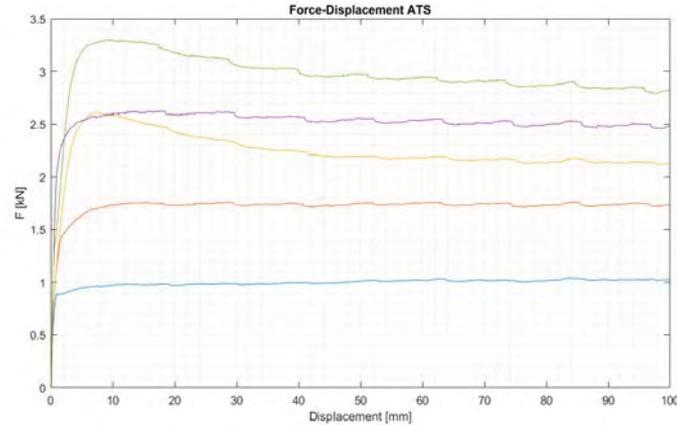
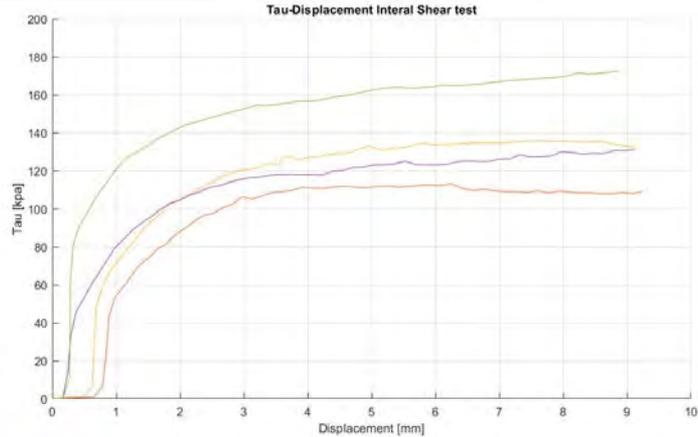


Soil Types	Density in dry condition [kg/m <sup>3</sup> ]	Mineralogy Analysis	Plastic Limit Liquid Limit [w / w / %]
1: Wuhan clay	2180	Quartz, Calcite, Graphite, Kyanite, Albite, Cordierite, Orthoclase, Anorthite, Anatase, Almadine	14.2 23.4
2: Lianyungang clay	1950	Quartz, Graphite, Sylvite, Spinel, Sodalite, Siderite, Rutile, Magnetite, Magnesite, Hematite, Calcite	12.2 25.7

# Direct Shear Tests



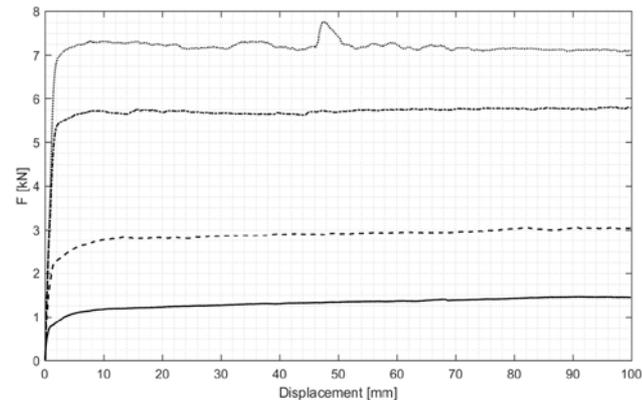
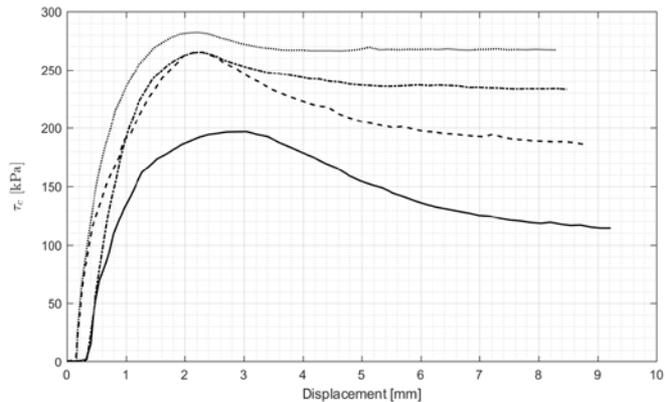
# Results: Direct shear results and Blade Pull-out tests



LHS: Direct shear results

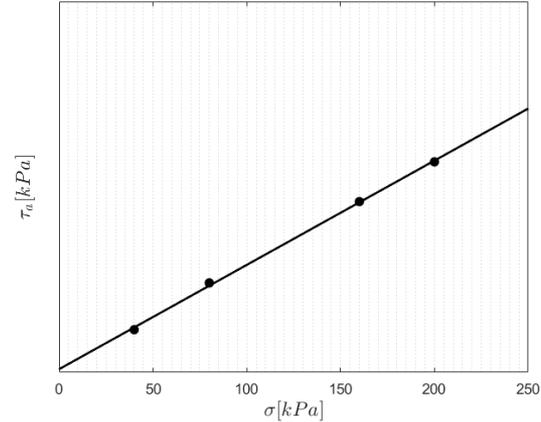
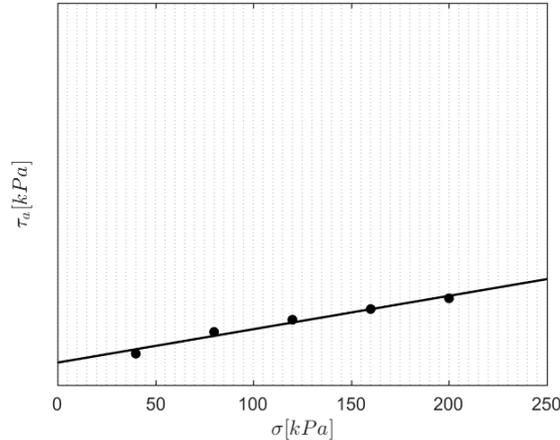
RHS: Blade pull-out test

Soil 1 -15.9%  
[w/w]



Soil 2 - 12.0%  
[w/w]

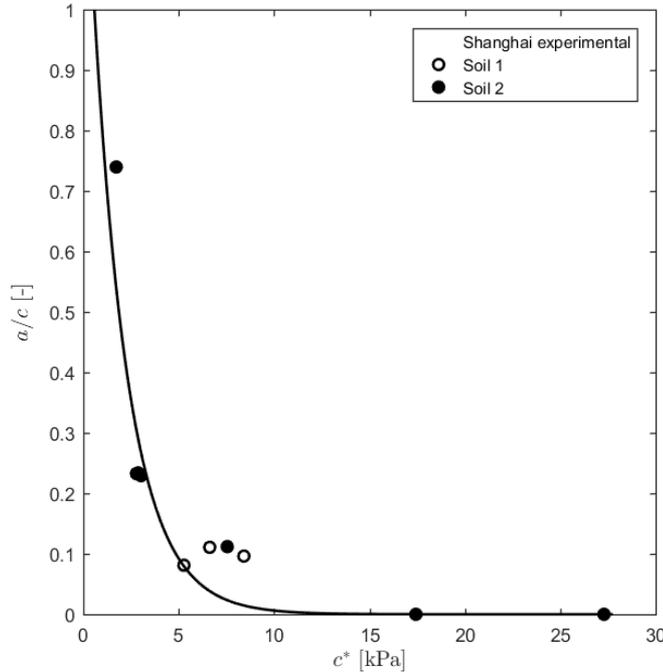
# Results: Blade Pull-out tests



Normal Stress vs. shear stress with a linear fit according to the Mohr-Coulomb failure criterion  
Soil 1 -15.9% [w/w]  
Soil 2 – 12.0% [w/w]

The external friction angle could be up to  $30^\circ$  shall not be neglected!!!

# Results: the $\alpha$ - $c_u$ correlation



2 types of models: the adhesion factor models based on

- Total external shear resistance
- the true adhesion of the soil at zero normal stress.

- **the exponential correlation** provide the best description of the adhesion factor - undrained shear strength relation .

Dimensionless cohesion versus the adhesion factor.

The filled dots represent data obtained in tests on soil 1

circles represent data obtained in tests on soil 2. The black line represents the best Exponential fit.

# Conclusion

- The external friction angle could be up to  $30^\circ$  , shall not be neglected
- adhesion in medium-high strength clay is small, safe for environmental dredging practice
- adhesion factor in low strength cohesive soil could be up to 80%
- adhesion factor is exponentially correlated with undrained shear strength

# Conclusion



This leads to better, more efficient design of the environmental dredging equipment, requiring less power, **MORE SUSTAINABLE!**

# ACKNOWLEDGEMENTS

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THANK YOU VERY MUCH!!!