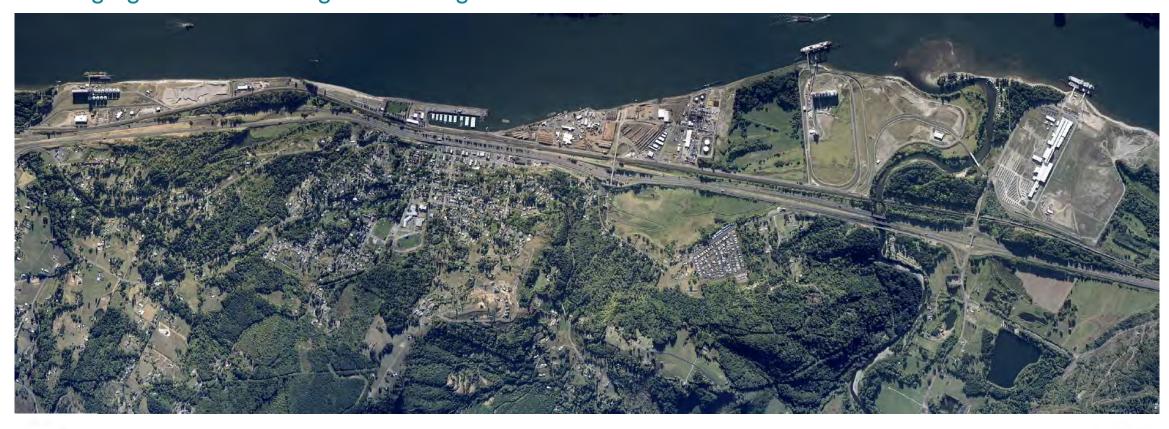
Port of Kalama

10 Years: Evolution of Port of Kalama's Dredging Material Management Program









Project Location

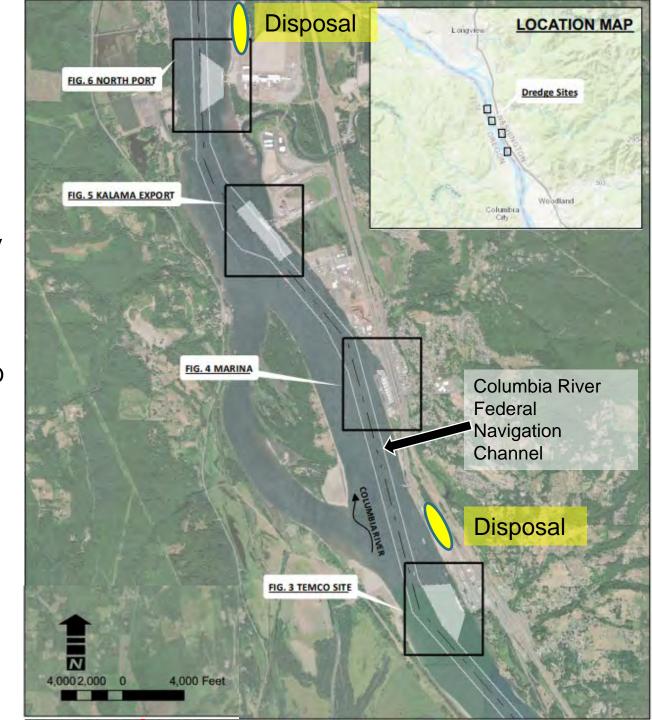
- Lower Columbia River
- RM 72 to 77 Columbia River Navigation Channel
- Deep Draft Vessel Calls ~270/year
- 3 Marine Terminals
- Significant Ag Export



2013 Project

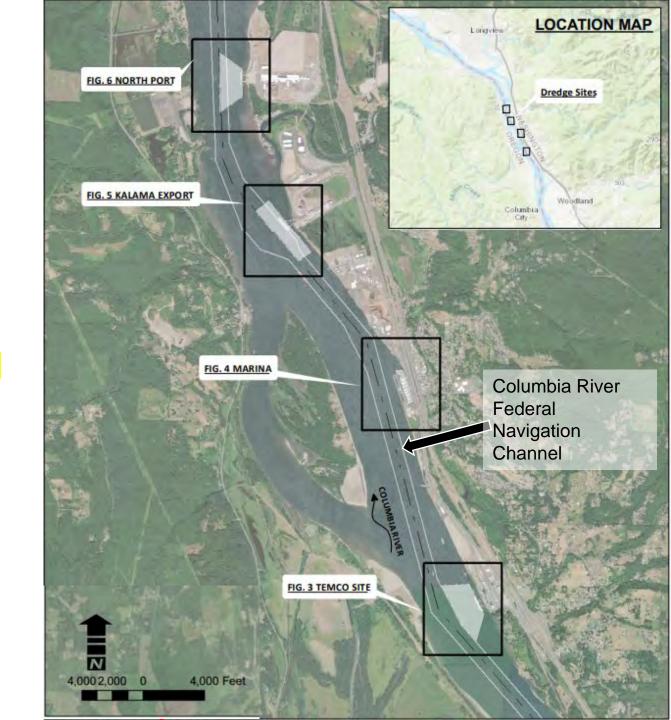
Challenges & Permitting Approach

- 2013 Permit Challenges (to be addressed)
 - 3 Marine Terminal & 1 Marina Facilities
 - Dredging Needs Highly Variable Morphology
 - Limited # of Disposal Options
 - Distance between N & S Port Locations
 - ~ 6 miles
 - Very high annual dredging requirements @ TEMCO
 - >150,000 cy
- Approach & Strategy
 - Increase # of Disposal & Placement Options
 - Type: Add In-Water placement Sites
 - Location: Distributed along 5 miles
 - Optimize Dredging Volumes
 - W/out Terminal Operational Impact
 - Dredging Equipment
 - Increase Options for Flexibility



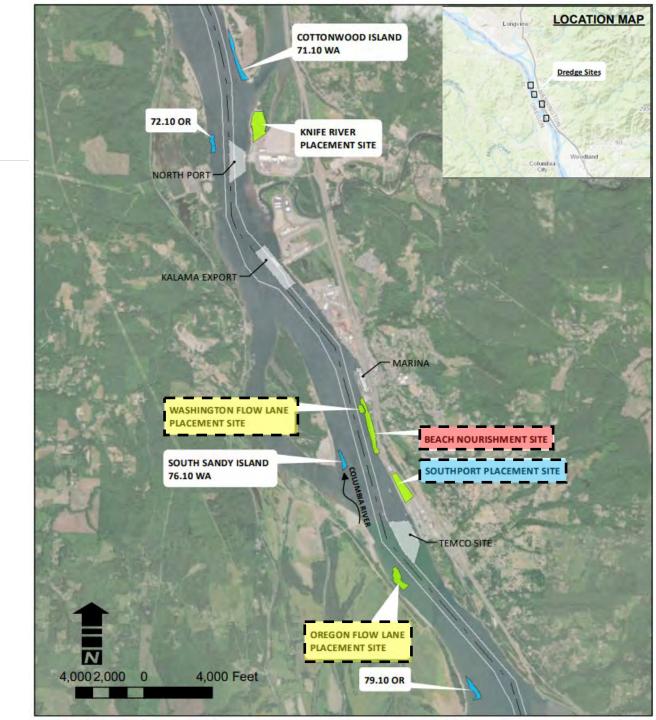
Dredging Locations

- Dredging Sites
 - North Port Deep Draft Vessel Berth
 - ~ 20-year cycle
 - Kalama Export Deep Draft Vessel Berth
 - ~ 10-year cycle
 - Marina Small Craft Marina Basin
 - ~ 5-year cycle
 - TEMCO Deep Draft Vessel Access & Berth
 - ~ Annual Cycle (Majority of Total Volume)
- Dredged Material
 - Permitted Dredging Volume
 - 2.1 million for 10-year permit
 - Actual Dredged Volume
 - 1.2 million over 8 years
 - Open Water Suitable (except Marina)



Disposal & In-Water Placement Sites

- Upland (for Commercial Reuse)
 - Total = 3
 - Utilized = 2
- In-Water (OR & WA)
 - Total = 7
 - 1 Beach Nourishment
 - Utilized = 1
 - 6 Flow Lane Disposal
 - Utilized = 2



Historical Context

October 2013

Receive 10 yr. Permit (2.1 million CY)

4 dredge sites (Temco, Kalama Export, North Port and Marina)

2 Upland Placement Sites (Knife River & Southport)

3 Water Placement Sites – (Beach nourishment at Louis Rasmussen Beach Park, OR pile dike 77.5 and WA pile dike 75.6

Permit Modification - April 2018

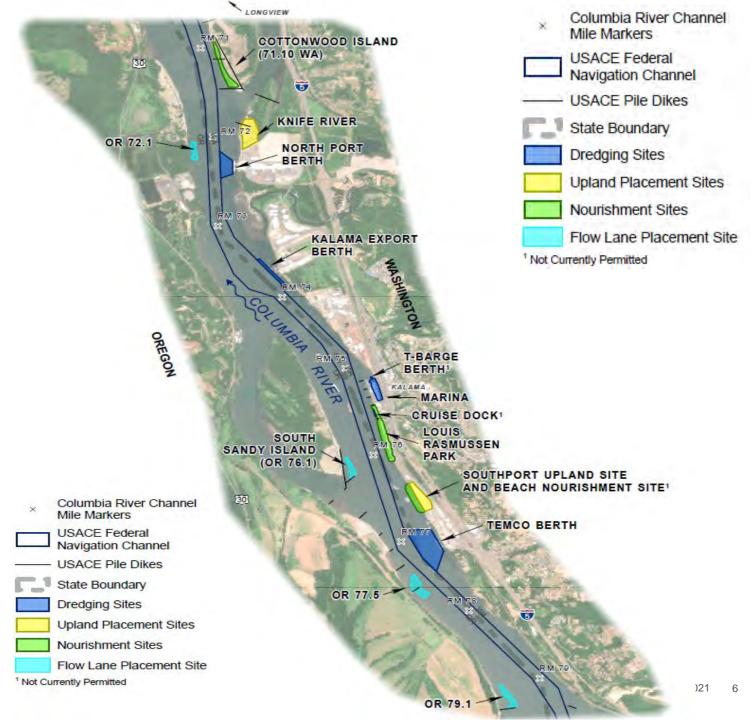
Extend footprints of the Louis Rasmussen beach nourishment site and the OR pile dike (77.5)

Permit Modification - December 2018

Add new placement sites: Cottonwood Island for beach nourishment; and 3 new flow lane sites: 72.1 OR, 76.1 South Sandy Island, 79.1 OR

Permit Modification - December 2020

Add Santosh Aggregate Facility for upland placement



Permitting Challenges

- Permitting Multiple Sites over Wide Area
 - State Approvals (2) OR/WA for in-water placement areas
 - Local Approvals (2) City of Kalama & Cowlitz County
 - USCOE Section 10/404, ESA Consultation, RSET, Section 408, Navigation
- Considerations?
 - Dredge Work timing relative to low water & peak terminal usage TEMCO
 - Differing work window timing between state & federal permits
 - Flexibility on use of disposal site based on dredging site, method and results of monitoring
 - Sediment Quality
 - Marina not suitable for in-water placement manage separately
 - Variable dates for recency of suitability determinations manage timing & outcomes

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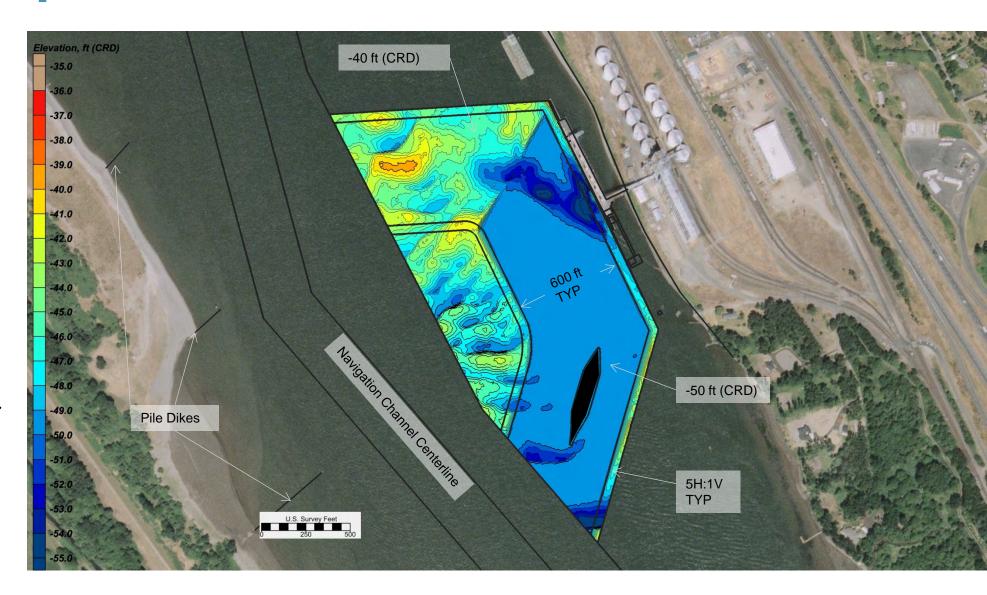
Permitting & Operational Challenges



- Dredge work timing relative to time period of greatest need
- Close the operational gap
- Requested earlier start to work window by 1 month
- The "Need" at time period of lowest water and maximum vessel draft for terminal operations

Dredging Optimization - TEMCO

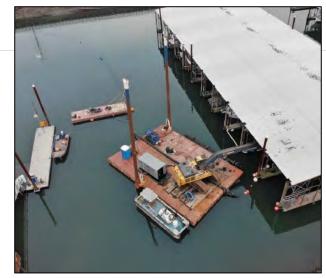
- Navigation Requirement Assessment
- Optimize Dredging Requirements relative to Operational Needs
- Pilots Discussions
- Strategy: Be more effective on dredge area, conduct earlier
 Monitor
- Sand waves translation vs. reformation



Dredging & Placement Methods

Permitted Dredge & Placement Methods

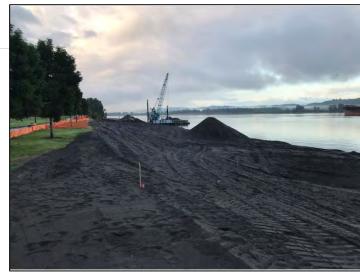
- Hydraulic
 - Cutter Suction Dredge & Trailing Arm Hopper Dredge
 - All sites permitted
- Mechanical:
 - Clamshell & Bucket Dredge w/ Barge Transport
 - Flatdeck or Bottom Dump Barges
 - o Flow lane disposal
 - Transport to beach nourishment site(s)
 - Transport to transloading for off site disposal
 - All Sites Permitted



Marina Dredging



TEMCO Dredging



TEMCO Dredging/Beach Nourishment



Beach Nourishment Site

Resiliency & Risk Mitigation for Terminal Operations – Post COVID

Placement Site Selection Considerations

USACE Considerations

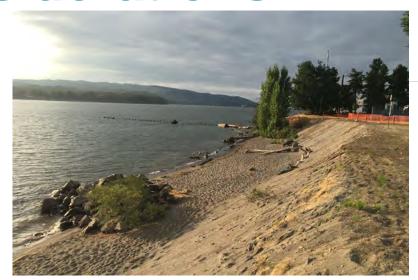
408 Consultation/Review, BMP's

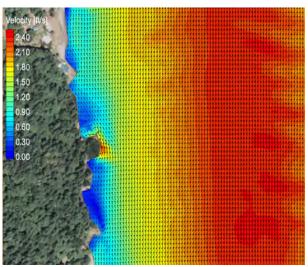
In-Water Placement Site Selection Criteria:

- Reintroduction of natural material back to littoral system
- No impact to Federal Navigation Channel; proximity; dispersion
- Pile Dike Considerations
- Proximity to dredging sites
- Proximity to Vessel Anchoring Areas
- Volumetric capacity vs Dredging needs
- Ease of access for placement method (Operability)
- Recreational & Bank Stabilization Benefits

>12 sites evaluated; shortlisted down to 7

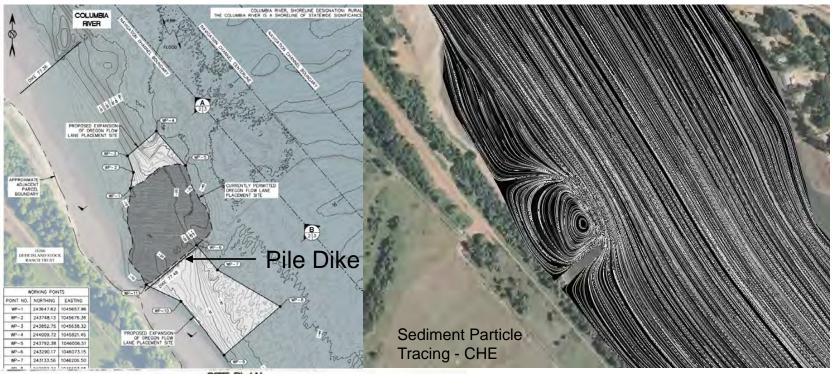
- Hydrodynamic Analysis Dispersion
- · Conformance with project criteria





Hydrodynamic Analysis Supporting Prior Permitting Effort – OR 72-100 Site Currents & Sediment Particle Tracing - CHE

Placement - 77.45 OR



SITE PLAN 150 300 SCALE IN FEET PROPOSED SHALLOW WATER HABITAT AREA PROPOSED FLOW LANE PLACEMENT 150 150 SCALE IN FEET PROPOSED FLOW LANE PLACEMENT 150 150 CHANNEL BOUNDARY 150

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Considerations

- Pile Dike Protections
 - USACE BMP's
- Offset from Navigation Channel
 - 350ft

Purpose & Use

- Fill deep scour hole caused by pile dike for natural dispersion
- Dispersive site for future reuse
- Placement = 243,000 cy
- Dispersion rate lower than expected

12

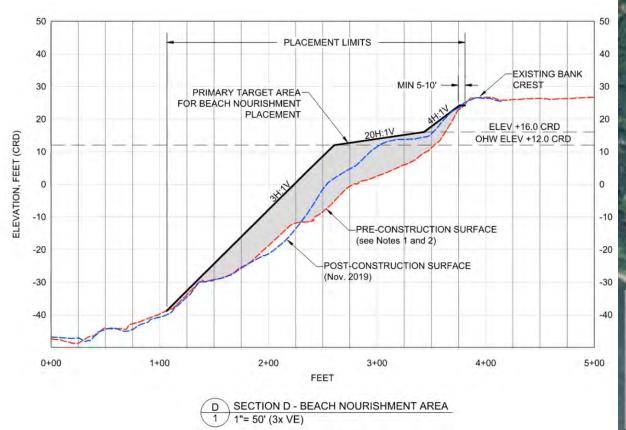
Louis Rasmussen Park Beach Nourishment 76.0 - WA

Considerations: Pile Dike, channel offset

Purpose: Shoreline erosion protection and recreational use

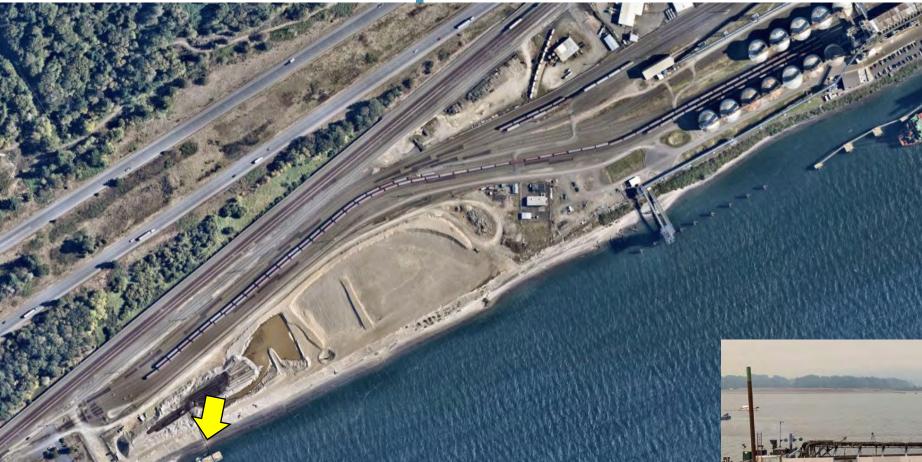
• Use: 328,000 Cy

New Permit: Maintenance of Existing





Placement – Upland



Considerations

 Capacity limited to available space

Purpose & Use

- Commercial Reuse
- V = 121,000 cy

Results & Lessons Learned

- Approach was successful
 - Adaptability & Redundancy Critical
- Early coordination with the Agencies for dredging each season
 - Submit work plan to Ecology and Corps 3 months prior
- Contingency Planning Built into Permit Strategy
 - Build in redundancy for dredging and placement sites improves resiliency to meet operational needs & marketplace conditions
- Dispersion rates at in water placement sites less than expected
 - Although not used prior, justifies need for access to additional sites
- Monitoring was an effective multi-use tool
 - Address concerns during initial permitting, justify permit renewal and serve as a monitoring tool for berth operations
- Documentation of data, permitting, design, construction and monitoring;
 - Critical to future permit renewals with changes in staffing for both technical and regulatory side – continuity of information

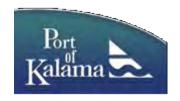
Next Steps — New 10 Year Permit

- Work Window Considerations Relative to Changing Climate and Columbia Basin Hydrology
 - Earlier and more frequent low water years
 - Requesting additional earlier work window (close operational gap)
- Future Modification of Permits?
 - More challenging to get modified permit conditions to meet needs changing from dynamic conditions – anticipating needs for next 10 years
 - Contingency Planning/Redundancy Built in
 - Include New Port Facilities Anticipation of Needs?
 - Mitigation requirements from NOAA
 - Strategy to address



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Project Team — Collaborative Decade Effort



- Port of Kalama
 - Tabitha Reader
 - Darrin Sampson
 - Eric Yakovich
 - Mark Wilson



- Moffatt & Nichol
 - Amber Roesler, Sally Fisher
 - Shane Phillips, Bill Gerken



- Coast & Harbor Engineering/HMM/MM
 - Vladimir Shepsis, Shane Phillips, John Dawson



- Blue Coast Engineering
 - Jessica Cote



- Solmar Hydro
 - Mike Stetcher, Jason Malagen

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Shane Phillips, P.E., D.PE, D.CE Senior Civil/Coastal Engineer

Thank you

