Application Of Water-based Hydraulic Systems On Dredges

Todd Olson - President, BOC Water Hydraulics **Vinton Bossert** – Marine Engineer, USACE MDC

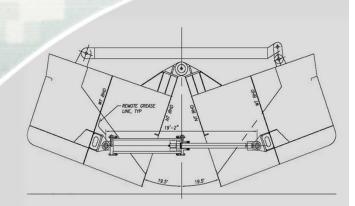
Presentation for: WEDA XXXIII Technical Conference & TAMU 44 Dredging Seminar Honalulu, HI

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US Army Corps of Engineers BUILDING STRONG®





A water hydraulic system for a shallow water dredge hopper system







WEDA XXXIII & TAMU 44

Application of Water-based Hydraulics on Dredges - Outline

- Key hydraulic components
- Controls
- Materials of construction
- Cost of the system
- Lessons Learned



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Dredge MURDEN Split-Hull Hopper

First All Water Hydraulics Hopper System Environmentally Safe Operation







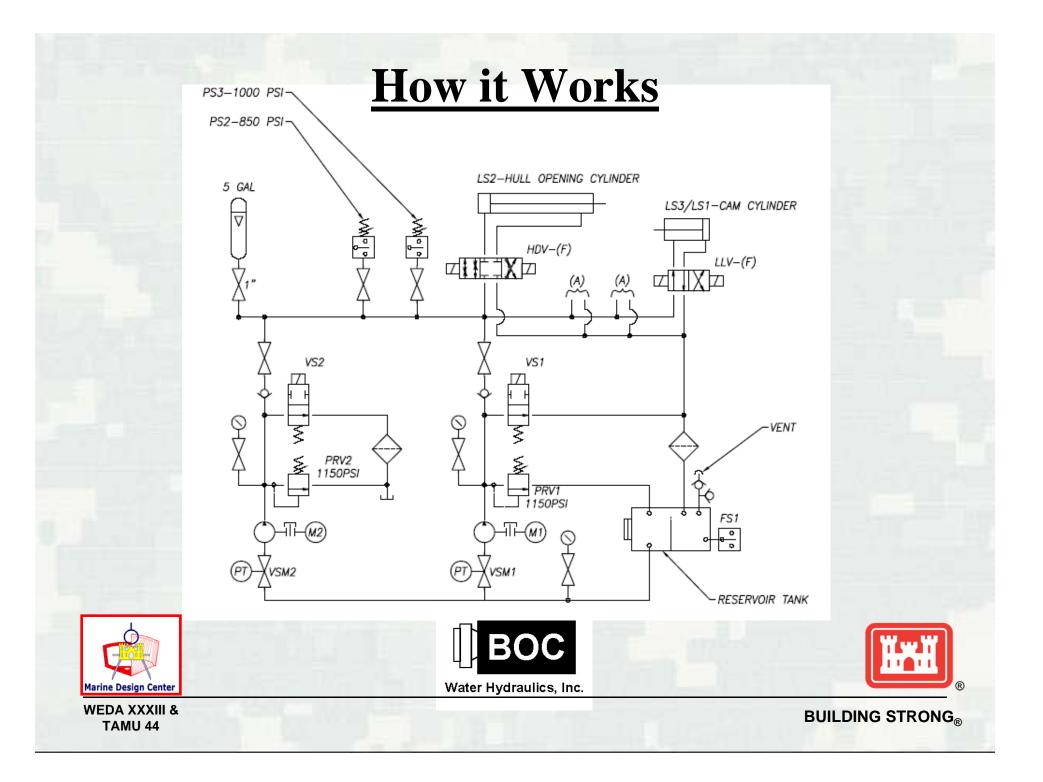
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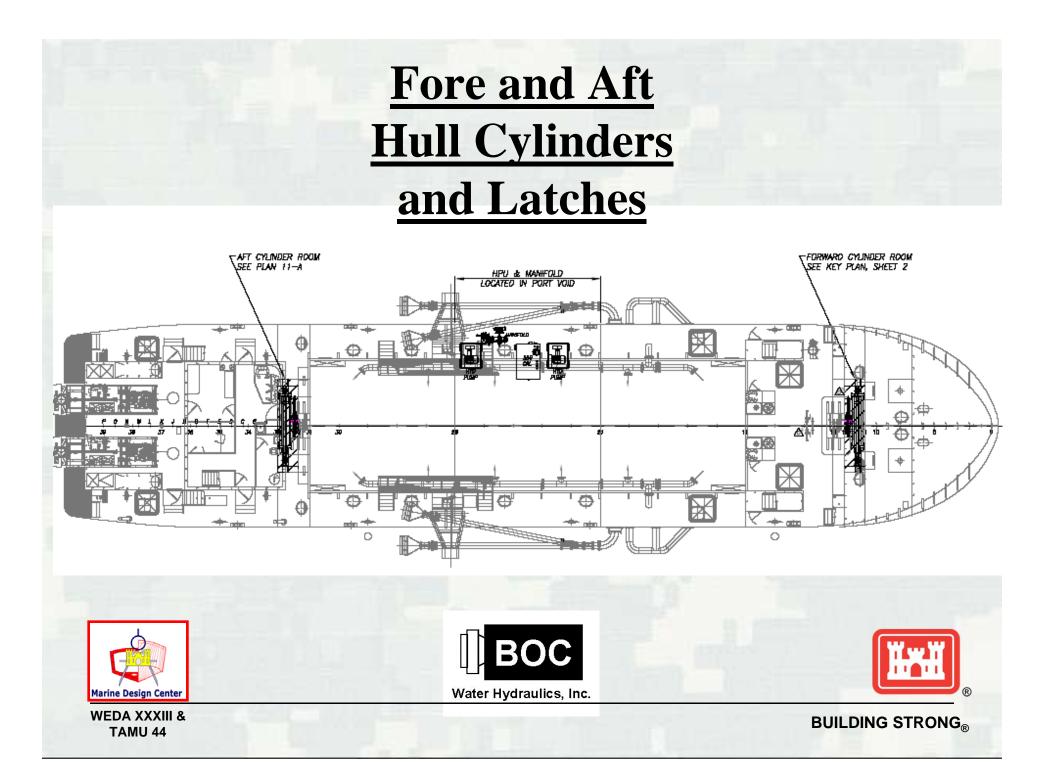
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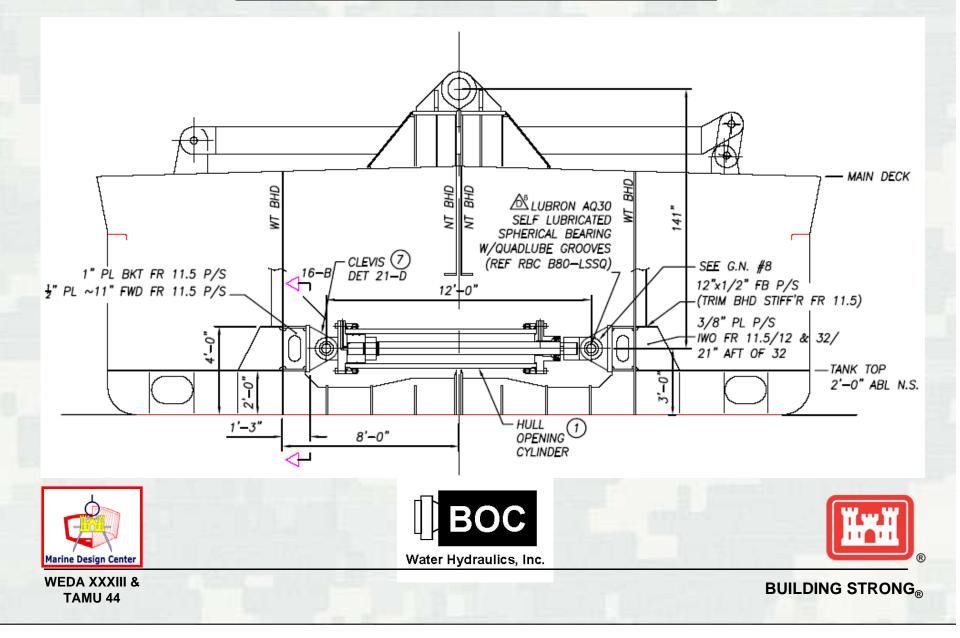
Emptying the Hopper



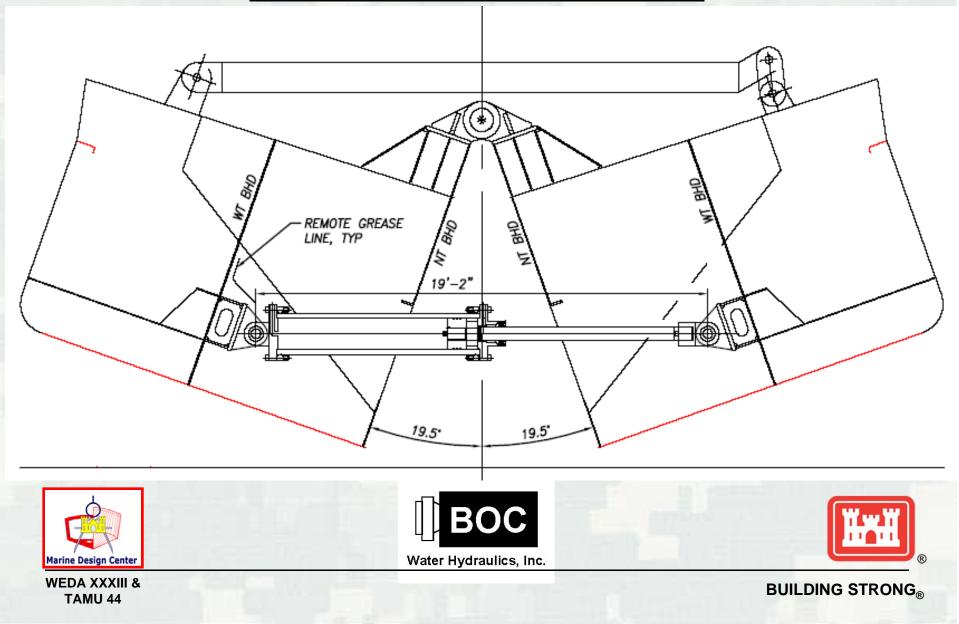




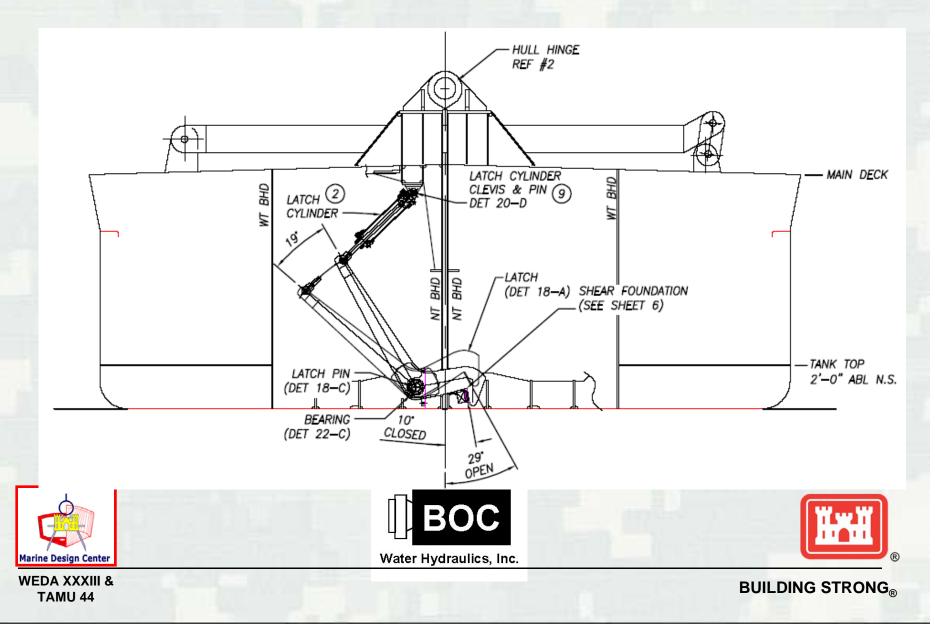
Hull Cylinders - Closed



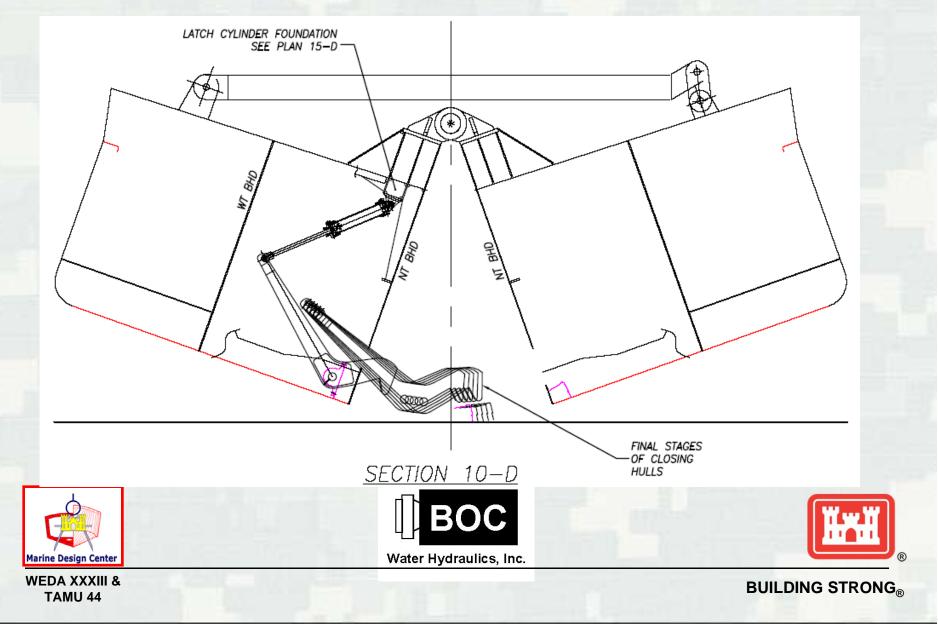
Hull Cylinders - Open



Latch Cylinders - Closed



Latch Cylinders - Open

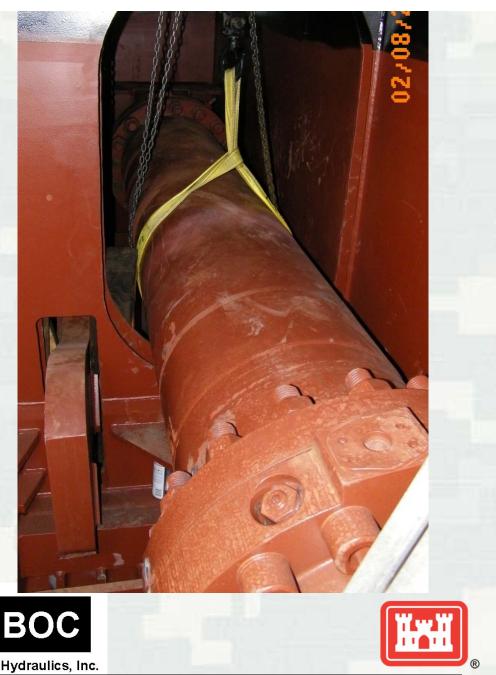


Hull Cylinder

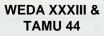


Hull Cylinder

- 406 mm (16 in) bore
- 178 mm (7 in) diameter rod
- 2184 mm (86 in) stroke.



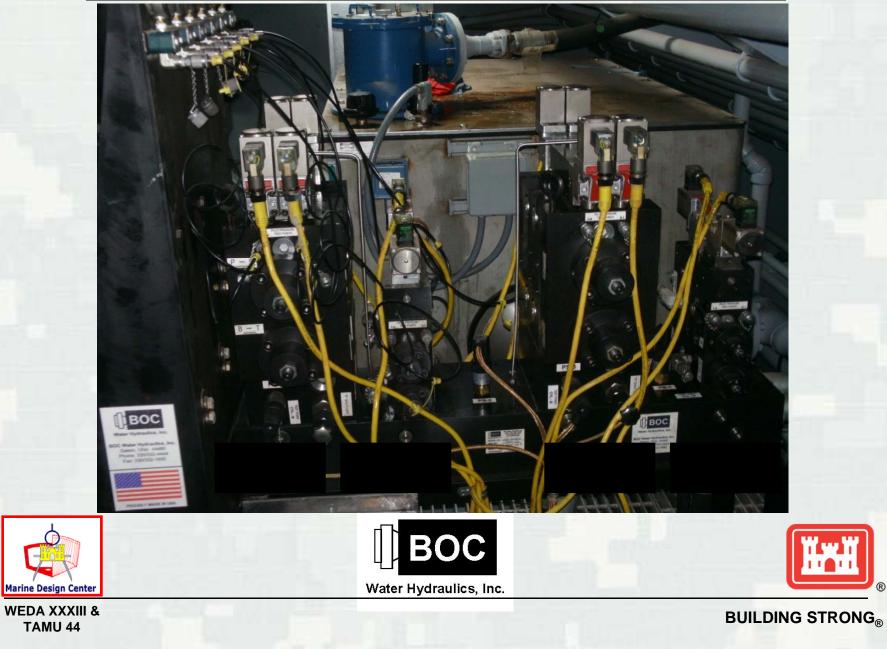




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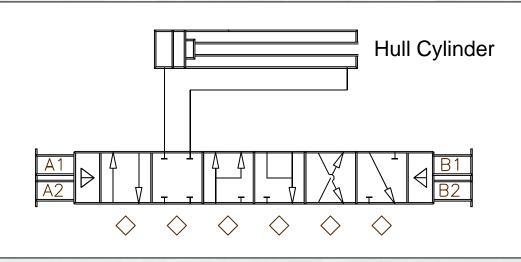
BOC Quad-S Cartridge Valves & Reservior



Triplex Plunger Pumps



Multi-Position Hull Control Valve



Position	Function	Notes
1	Hull Open	Standard Open
2	Hull Stop	
3	Hull Initial Open	To Equalize Press - Load Opens Hull
4	Cylinder "Float"	Emergency Use Only
5	Hull Close	Standard Close
6	Hydraulic Latch	High Press. Applied Downstream on B Port

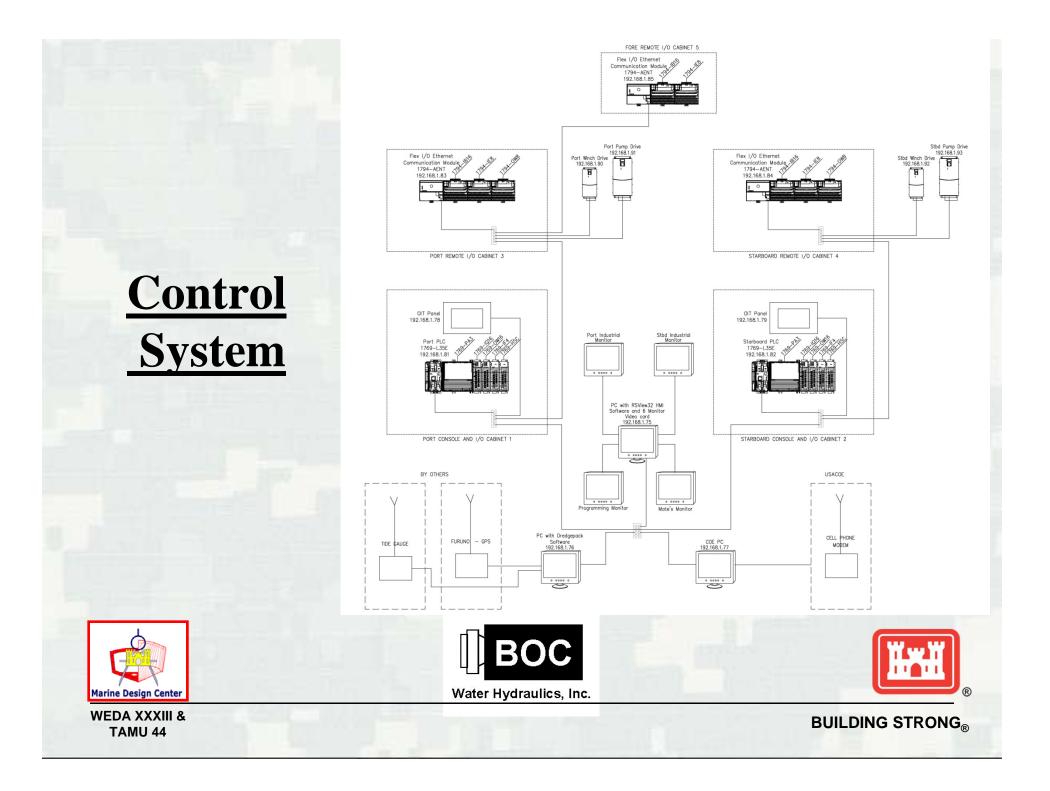






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Bridge Consoles



Dredging Consoles

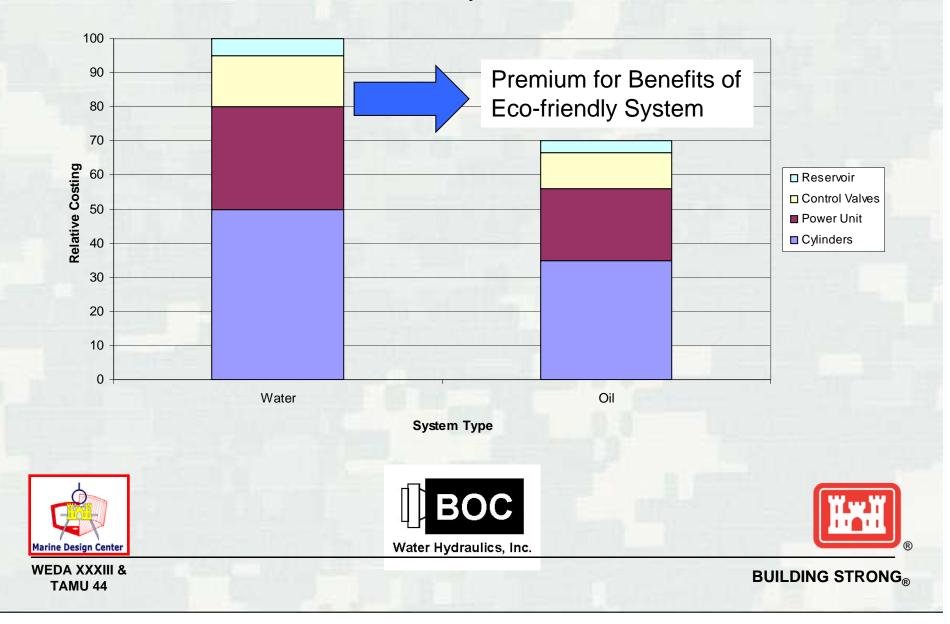






Water Hydraulic Cost Dynamics

Water vs Oil Hydraulic Costs



Lessons Learned

- Main Cylinder Hydraulic Latch
- Flow Control Refined (open too violent)
- Cylinder Cofferdam Bottom Drain
- Power Limitation







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Summary/Conclusion

- MURDEN demonstrates that water hydraulics is viable for application in commercial navigation and marine projects.
- Water hydraulics can provide an equivalent solution to oil in terms of function and performance (in most cases).
- Additional cost is justified by significant environmental benefit gained by using water as the hydraulic media.





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DISCUSSIONS/QUESTIONS

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